

CLAIMS

1. A seat for a vehicle comprising:
 - a pair of support frames supported by a vehicle body;
 - a seatback including a seatback frame made from a pipe and
 - 5 sub-frames made from pipes, upper ends of the sub-frames being
 - respectively welded and fixed with the seatback frame, the seatback
 - being supported by the support frames with the seatback frame and
 - the sub-frames;
 - a reclining device configured to allow the seatback to tilt
 - 10 and support the seatback in any tilting position, the reclining
 - device being supported by and installed on the support frames;
 - and
 - a lifter device configured to allow the seat cushion to tip
 - up and support the seat cushion in any tipping position, the lifter
 - 15 device being supported by and installed on the support frames.
2. The seat set forth in claim 1, wherein:
 - each lower end of the seatback frames and each lower end
 - of the sub-frames is separated to have space in an antero-posterior
 - direction and the reclining device falls within the space.
- 20 3. The seat set forth in claim 1 or 2, wherein:
 - the reclining device comprises a device mechanism and covers
 - lower ends of the seatback frame and the lower ends of the sub-frames.
4. The seat set forth in any of claims 1 through 3, wherein:
 - the lifter device comprises a sector gear and a gear so
 - 25 configured as to allow the seat cushion to tip up and support the
 - seat cushion in any tipping position.